IN THE SPECIFICATION:

Please amend the paragraph starting at page 3, line 1 and ending at line 5, as follows:

--Residual toner on the photosensitive drum 1 following the primary transfer operation is removed by a cleaning device 7, and residual toner on the intermediate transfer belt 5 following the secondary transfer operation is removed by an ~~a~~ intermediate transfer member cleaner 10.--

Please amend the paragraph starting at page 10, line 25 and ending at page 11, line 12, as follows:

--The image formation apparatus shown in the drawing comprises four (four-color) image formation stations, i.e., image formation stations Y, M, C and K, for forming corresponding toner images of yellow, magenta, cyan and black, respectively. Each color toner image formed at these image formation stations Y, M, C and K is transferred in a primary transfer operation onto an intermediate transfer belt 5 so as to be overlaid (superposed), ~~operation~~ after which the superposed toner images are transferred in a single secondary transfer operation onto a recording medium P, such as a paper sheet; fixing of the secondary-transferred four-color toner image(s) yields four-color full color images.--

Please amend the paragraph starting at page 16, line 8 and ending at line 13, as follows:

--In an environment having a temperature of 23°C and relative humidity of 50%Rh, applying alternating bias which superimposes an AC bias having a voltage alternating between peaks of 900 Vp-p on a DC bias of -450 V ~~as~~ to a charging roller 3Y controls the surface potential of the photosensitive drum 1Y so as to be -450 V.--